



## FASILER REMOVALE OF MOULDS





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## **FEATURES** Early rate of gain in compressive strength Ensures better and aesthetic finish for the blocks Higher ultimate compressive strength Results in lesser edge breakages of blocks and enhanced productivity Consistency in the quality of cement **BENEFITS** Rapid construction Good finishing practices may lead to non-requirement of plastering and even if plastering is used, decreased quantity of mortar is required

Hollow / Solid Concrete Block Classification and Requirements (As per IS 2185 (Part 1): 2005)

Description	Grade	Minimum Density (kg/m³)	Minimum Average Compressive Strength at 28 days (MPa)	Max. Water Absorption (%)	Max. Drying Shrinkage (%)	Max. Moisture Movement (%)
Hollow Concrete Blocks (Open or closed cavity)	Grade A	1500	3.5, 4.5, 5.5, 7.0, 8.5, 10.0, 12.5 and 15.0	10.0	0.06	0.09
	Grade B	1100 - 1500	3.5 and 5.5			
Solid Concrete Blocks	Grade C	1800	4.0 and 5.0			

